



Silirub 2

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Technical data

Basis	Polysiloxane
Consistency	Stable paste
Curing system	Moisture curing
Skin formation* (23°C/50% R.H.)	Ca. 9 min
Curing speed * (23°C/50% R.H.)	Ca. 2 mm/24h
Hardness**	23 ± 5 Shore A
Density	Ca. 1,00 g/ml (transp, brilliant white) Ca. 1,20
	g/ml (colours)
Elastic recovery (ISO 7389)**	> 80 %
Maximum allowed distortion	25 %
Max. tension (ISO 37)**	Ca. 1,05 N/mm ²
Elasticity modulus 100% (ISO 37)**	Ca. 0,27 N/mm ²
Elongation at break (ISO 37)**	> 800 %
Temperature resistance**	-60 °C → 180 °C
Application temperature	$5 ^{\circ}\text{C} \rightarrow 35 ^{\circ}\text{C}$
Water vapor diffusion resistance factor (µ)	655
Water vapor permeability (Sd)	2,40 m

* These values may vary depending on environmental factors such as temperature, moisture, and type of substrates. ** This information relates to fully cured product.

Product description

Silirub 2 is a high quality, elastic, 1-component sealant based on silicones.

Properties

Very easy to apply UV-resistant Neutral curing Low modulus Very good resistance to ageing Excellent moisture resistance Permanently elastic after curing Very good adhesion on many materials Not paintable Not suitable for natural stone MEKO free

Applications

All usual building joints with high movement. Glazing and joint works. Expansion joints between many different construction materials. Sealing between PVC, treated wooden and metal profiles and glass.

Packaging

Colour: transparent, white, grey, alu grey, black, brown, teak, bronze, beige, light brown, oak, stone, dark brown, natural stone, terra cotta, buff, brilliant white, toffee, basalt grey, dark grey

Packaging: 310 ml cartridge, 300 ml foilbag, 600 ml foil bag

Shelf life

18 months in unopened packaging in a cool and dry storage place at temperatures between $+5^{\circ}$ C and $+25^{\circ}$ C.

Chemical resistance

Resistant to intermittent exposure to salt water, detergents, oils, weak acids and bases (preliminary test required). Poor resistance to aromatic solvents, concentrated acids and chlorinated hydrocarbons.

Remark: This technical data sheet replaces al previous versions. The directives contained in this documentation are the result of our experiments and of our experience and have been submitted in good faith. Because of the diversity of the materials and substrates and the great number of possible applications which are out of our control, we cannot accept any responsibility for the results obtained. Since the design, the quality of the substrate and processing conditions are beyond our control, no liability under this publication is accepted. In every case it is recommended to carry out preliminary experiments. Soudal reserves the right to modify products without prior notice.

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Substrates

Substrates: all usual building substrates *Nature*: rigid, clean, dry, free of dust and grease.

Surface preparation: Silirub 2 has a good adhesion to most substrates. However, for optimal adhesion and in critical applications, such as joints exposed to extreme weather conditions, high- or water-loaded joints, we recommend to follow a pre-treatment procedure. Prepare non-porous surfaces with a Soudal activator or cleaner (see Technical Data Sheet). Porous surfaces should be primed with Primer 150.

We recommend a preliminary adhesion and compatibility test on every surface. Not suitable for PE, PP, PTFE (eg Teflon®), bituminous substrates, copper or copper-containing materials such as bronze and brass.

Compatibility with glass

Tests carried out in our laboratories show that Silirub 2 is compatible with most edge seals of insulating double glazing and conventional PVB films. External testing at TÜV Rheinland have shown no visual defects or no other inconsistencies that were found between the secondary seal or PVB film and Silirub 2 after exposure to high temperature and humidity (Report No. 12490R-a-89202273). Due to the large number of edge sealing systems on the market, it is impossible to test the compatibility of all combinations with glazing sealants.

Joint dimensions

Min. width for joints: 5 mm *Max. width for joints*: 30 mm *Min. depth for joints*: 5 mm Recommendation sealing jobs: joint width = 2 x joint depth.

Application method

Apply the product by means of a manual-, battery- or pneumatic- caulking gun. Apply Silirub 2 evenly without air inclusions into the joint. Smoothen the joint with a spatula with the help of finishing solution. Avoid that soapy solution comes between the joint edges and sealant (to prevent adhesion loss). *Application method:* With a manual, pneumatic or accu caulking gun.

Cleaning: Clean with Soudal Surface Cleaner or with Soudal Swipex, immediately after use Cured Silirub 2 can only be removed mechanically.

Finishing: With a soapy solution or Soudal Finishing Solution before skinning. *Repair:* With the same material.

Health- and Safety Recommendations

Take the usual labour hygiene into account. Consult label and material safety data sheet for more information.

Dangerous. Respect the precautions for use.

Remarks

Do not use on natural stones like marble, granite,...(staining). Use Soudal Silirub MA or Silirub+ S8800 for this application. A total absence of UV can cause a color change of the sealant. Discoloration due to chemicals, high temperatures, UV-radiation may occur. A

temperatures, UV-radiation may occur. A change in color does not affect the technical properties of the product. In an acid environment or in a dark room, a sealant can slightly turn yellow. Under the influence of sunlight it can turn back to its initial colour.

We strongly recommend not to apply the Finishing Solution in full sunlight as it will dry very fast in these circumstances. When finished with a finishing solution or soapy solution, make sure that the surfaces are not touched by this solution. This will cause the sealant not to adhere to that surface. Therefore we recommend to only dip the finishing tool in this solution. Do not use in applications where continuous water immersion is possible. Not suitable for bonding aquariums. When using different reactive joint sealants, the first joint sealant must be completely hardened before the next one is applied.

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Contact with bitumen, tar or other plasticizer releasing materials such as EPDM, neoprene, butyl, etc. is to be avoided since it can give rise to discolouration and loss of adhesion.

Standards and certificates

Belgium: ATG 1808 Conform to ISO 11600 F+G 25LM

Environmental clauses

Leed regulation: Silirub 2 conforms to the requirements of LEED. Low –Emitting Materials: Adhesives and Sealants. SCAQMD rule 1168. Complies with USGBC LEED 2009 Credit 4.1: Low-Emitting Materials – Adhesives & Sealants concerning the VOC-content.

Liability

The content of this technical data sheet is the result of tests, monitoring and experience. It is general in nature and does not constitute any liability. It is the responsibility of the user to determine by his own tests whether the product is suitable for the application.

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